2015
Product Spec Guide
Trim and Moulding
Facts are facts and details are details.

Royal® Building Products offers a seriously complete line of 100% cellular PVC trim, moulding and siding accessories. Which means you can always rely on us for everything from show-stealing window and door surrounds to dormer and garage door fascia. When it comes to building homes that make statements: Everything is important.
<table>
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<th>Page</th>
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# Royal® S4S Conceal Trim™ System

## CONCEAL SKIRT BOARD

<table>
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CONCEAL STANDARD TRIM

9706 Standard Trim

1"
3 1/2"

7994 Standard Trim

1"
5 1/2"

9707 Standard Trim

1"
7 1/4"

CONCEAL BEADED PLANKING

9734 Beaded Planking

1/2"
5 3/4"

9735 High Heat Beaded Planking

1/2"
5 3/4"

LENGTH(S) | 18' | 18'
---|---|---
PCS/UNIT | 26 | 78
LBS/UNIT | 383.39 | 1150.3

LENGTH(S) | 18' | 18'
---|---|---
PCS/UNIT | 24 | 48
LBS/UNIT | 556.16 | 1112.16

LENGTH(S) | 18' | 18'
---|---|---
PCS/UNIT | 18 | 36
LBS/UNIT | 549.83 | 1099.66

LENGTH(S) | 16' | 18'
---|---|---
PCS/BDL | 4 | 4
LBS/BDL | 43.88 | 49.36

LENGTH(S) | 16' | 18'
---|---|---
PCS/BDL | 4 | 4
LBS/BDL | 43.88 | 49.36
CONCEAL CORNER BOARD

7973 S4S Corner Board – Traditional Square

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5 11/16"
5 11/16"

7970 S4S Corner Board – Rabbeted Corner

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5 11/16"
5 11/16"

7971 S4S Corner Board – Traditional Square

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3 11/16"
3 11/16"

7972 S4S Corner Board – Rabbeted Corner

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3 11/16"
3 11/16"

CONCEAL DECORATIVE TRIM

7960 One Piece Crown

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<td>LBS/BDL</td>
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2 3/4"
3 1/2"
**AVAILABLE SIZES**

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<th>NOMINAL WIDTH</th>
<th>ACTUAL DIMENSIONS</th>
<th>PROFILE NUMBER</th>
<th>PIECES PER UNIT</th>
<th>ACTUAL LENGTH</th>
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<td>1&quot; x 10&quot;</td>
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<td>7837</td>
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<td>1&quot; x 12&quot;</td>
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<td>7838</td>
<td>36</td>
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<td>5/4 THICKNESS</td>
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<td>5/4&quot; x 3&quot;</td>
<td>1&quot; x 2 1/2&quot;</td>
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<td>28</td>
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Royal S4S Trimboard is reversible and available in a smooth/smooth or smooth/woodgrain finish.

800.368.3117
## AVAILABLE SIZES

<table>
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<tr>
<th>NOMINAL WIDTH</th>
<th>ACTUAL DIMENSIONS</th>
<th>PROFILE NUMBER</th>
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# OUTSIDE CORNER COMPONENTS WITH NAIL FINS

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## SIDING STARTER STRIP COMPONENTS

**2449 Starter Strip/Drip Cap**

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**7836 1x8 S4S Trimboard**

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**7838 1x12 S4S Trimboard**

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## INSIDE CORNER COMPONENTS

**2542 Inside Corner**

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**2536 Inside Corner**

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### BRICK MOULD COMPONENTS

#### 7526 Brick Mould WM180

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#### 2448 Brick Mould

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#### 7371 Brick Mould RM180

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#### 7351 J-Channel Brick Mould

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<td>12'</td>
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<tr>
<td>17'</td>
<td>4</td>
<td>32.57</td>
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#### 7252 Florida Brick Mould

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<tr>
<td>7'</td>
<td>15</td>
<td>26.51</td>
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<td>8'</td>
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<td>30.3</td>
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<td>10'</td>
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#### 2341 Brick Mould Bendable

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<td>16'</td>
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DOOR FRAME COMPONENTS

7241 Door Frame Jamb Kit

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<td>LBS/BDL</td>
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<table>
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7181 Door Frame Jamb

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7372 Jamb Extender

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DOOR FRAME CERTIFICATIONS

MIAMI-DADE Approved

Warnock Hersey®

Report No. #3037804
+-90 PSF IMPACT RESISTANT
# CASING COMPONENTS

<table>
<thead>
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<td>J-Channel Casing</td>
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<td>4</td>
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<tr>
<td>1 1/8&quot;</td>
<td>4 1/2&quot;</td>
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<td><strong>7651</strong></td>
<td>J-Channel Casing</td>
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<td>54.32</td>
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<tr>
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<td>6 1/2&quot;</td>
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<td>Backband Casing</td>
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<td>3 1/2&quot;</td>
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800.368.3117
CASING COMPONENTS

7152 Backband

1 11/32"  1 13/32"

LENGTH(S) | 16'
PCS/BDL   | 10
LBS/BDL   | 62.38

7710 Backband

1 3/8"  1 9/16"

LENGTH(S) | 16'
PCS/BDL   | 8
LBS/BDL   | 57.81

2342 Casing

11/16"  2 1/4"

LENGTH(S) | 16'
PCS/BDL   | 16
LBS/BDL   | 59.18

2343 Colonial Casing

11/16"  3 1/4"

LENGTH(S) | 16'
PCS/BDL   | 10
LBS/BDL   | 50.62

2355 Colonial Casing

11/16"  2 1/4"

LENGTH(S) | 16'
PCS/BDL   | 10
LBS/BDL   | 40.18

2746 Casing

5/8"  3 1/2"

LENGTH(S) | 16'
PCS/BDL   | 8
LBS/BDL   | 55.44
## SILL COMPONENTS

### 7117 Window Sill
- **Length:** 7'
- **Pcs/Bdl:** 4
- **Lbs/Bdl:** 28.35

### 7640 Sill Nose
- **Length:** 16'
- **Pcs/Bdl:** 2
- **Lbs/Bdl:** 44.83

### 7631 Sill Nose
- **Length:** 16'
- **Pcs/Bdl:** 6
- **Lbs/Bdl:** 75.89

### 7118 Sill Nose
- **Length:** 7'
- **Pcs/Bdl:** 12
- **Lbs/Bdl:** 26.61

### 7435 Sill Nose
- **Length:** 16'
- **Pcs/Bdl:** 2
- **Lbs/Bdl:** 34.66

### 7717 Sill Nose
- **Length:** 16'
- **Pcs/Bdl:** 6
- **Lbs/Bdl:** 51.73

### 2345 Sill Nose
- **Length:** 16'
- **Pcs/Bdl:** 10
- **Lbs/Bdl:** 66.48
READY-TO-INSTALL SYSTEM COMPONENTS

2448 Brick Mould

LENGTH(S) 8' 10' 17'
PCS/BDL 6 6 6
LBS/BDL 22.09 27.61 46.93

2497 Jamb

LENGTH(S) 7' 10'
PCS/BDL 4 4
LBS/BDL 16.36 23.37

2149 Garage Door Stop

LENGTH(S) 7' 9' 16'
PCS/BDL 15 15 15
LBS/BDL 22.17 28.51 50.68
### OTHER SYSTEM COMPONENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Length(s)</th>
<th>PCS/BDL</th>
<th>LBS/BDL</th>
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<td><strong>2211</strong> Garage Door Stop</td>
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<td>21.59 27.76 49.36</td>
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<td><strong>2016</strong> Garage Door Stop</td>
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<td>7' 9' 16'</td>
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<tr>
<td><strong>2100</strong> Garage Door Stop</td>
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<td>7' 9' 16'</td>
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<td>21.13 27.17 48.3</td>
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<tr>
<td><strong>2791</strong> Drip Cap</td>
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<td><strong>2449</strong> Drip Cap</td>
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<td>12' 16'</td>
<td>20 20</td>
<td>38.42 51.23</td>
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<tr>
<td><strong>2709</strong> Flat Utility Trim - Smooth</td>
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<td>16'</td>
<td>8</td>
<td>55.92</td>
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<td><strong>2709</strong> Flat Utility Trim - Embossed</td>
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<td>16'</td>
<td>8</td>
<td>55.92</td>
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# Royal® Decorative Mouldings

## CROWN, BED, COVE AND BEADED PLANKING

<table>
<thead>
<tr>
<th>Model</th>
<th>Name</th>
<th>Length Options</th>
<th>PCS/BDL</th>
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<td>1 13/32&quot; x 2&quot;</td>
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<td>Crown</td>
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**Royal® Decorative Mouldings**

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**2435 Crown WM49**

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**2853 Crown WM53**

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**7712 Bed Mould**

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**2598 Bed Mould WM75**

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**2021 Scotia/Cove WM93**

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<td>LBS/BDL</td>
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**2352 Ceiling/Wall Beaded Planking**

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### SHINGLE/PANEL MOULD COMPONENTS

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<tr>
<td>2150</td>
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<td>2258</td>
<td>Quarter Round (Glass Bead)</td>
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<td>Quarter Round WM108</td>
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<td>Quarter Round WM105</td>
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<td>2450</td>
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### BASE, BASE SHOE, SQUARE, CORNER, LATTICE

#### 2046 Base Shoe WM126

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#### 7527 Base WM623

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#### 2330 Square

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#### 2536 Square

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#### 2542 Square

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#### 7719 Corner WM205

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#### 2018 Lattice

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<td>LBS/BDL</td>
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<td>56.24</td>
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</table>
SAWING/CUTTING

- Use standard woodworking equipment for most applications.
- If using a power miter saw, a carbide-toothed blade with 80 teeth or more is recommended.

NAILING

- Use 6d and 8d galvanized nails.
- Place nails 12" on center, approximately 3/4" from each edge.
- Pre-drilling is required at temperatures of 40°F or below.
- Royal Moulding can also be installed using a pneumatic nailer, with stainless steel or painted head screws or with construction-grade adhesives.

Fastening Trimboard

- Use fasteners designed for wood trim and wood siding (thinner shank, blunt head, full round head) with trimboard. Use only fasteners intended for exterior use, such as stainless steel or hot-dipped galvanized.
- DO NOT USE staples, small brads and wire nails. The fasteners should be long enough to penetrate the solid wood substrate a minimum of 1 1/2".
- Use two fasteners per every framing member for trimboard applications. Trimboards 12" or wider, as well as sheets, will require additional fasteners. Fasteners must be installed no more than 2" from the end of each board.
- Trimboards should be fastened into a flat, solid substrate. Fastening trimboards into hollow or uneven areas must be avoided. Unless product is installed in lower temperatures (< 40°F) pre-drilling is typically not required. Thinner trim products (3/8" and 1/2") are not intended to be ripped into trim pieces. They are to be glued to a substrate and mechanically fastened.

GLUING

- Temperature variations will cause PVC mouldings to expand and contract. To prevent open miter joints, we highly recommend gluing all joints on PVC mouldings using a quality instant glue or PVC cement.
- When assembling, splice and return miters by gluing the mouldings together before installation. This will allow you to fit the joints easily and fasten the trim to the wall as one unit.
- Always test adhesive brands before using.
Installation Tips

PAINTING

• Royal Trim & Mouldings require no painting for protection, but can be painted with 100% acrylic latex paint to achieve custom colors. (Scuff sanding will optimize paint adhesion, but is not required. A second coat may be needed to achieve desired color.)

• To maintain warranty for custom colors in darker shades, use heat-reflective paint with VinylSafe™ Technology from Sherwin-Williams. (Dark colors are considered any color that falls within the lightness (L) value of 56 to 0, with 100 being white and 0 being black.)

NOTE: We do not recommend painting the flex of Garage Door Stop.

TOUCH-UP FOR EXTERIOR MOULDINGS

• Dap® “All Purpose” Painter’s Putty®
• Minwax High Performance Wood Filler®
• Elmer’s Fill-N-Finish Light Wood Filler®
• Sherwin-Williams Shrink Free Spackling®

After installation is complete, caulk and/or putty all gaps and nail holes.

CLEANING

• Royal Trim & Mouldings can be cleaned using any of the recommended household cleaners listed below; however, glass cleaner has been shown to be best at keeping the finish intact.

• Recommended cleaners: See list in FAQs.

• Apply the cleaning solution and immediately wipe dry for best results.

• Avoid harsh cleaners with glycol ethers, ethanol type solvents and/or isopropyl alcohol as they can soften the PVC finish if left on for several minutes.
What is the best caulking to use with your products?
We recommend using Liquid Nails Super Caulk Window & Door LC130 for indoor/outdoor use.

How do you clean the product?
We recommend cleaning our exterior mouldings with the following cleaners: Windex®, Glass Plus®, 409® Glass & Surface Cleaner, Spic and Span®, Cinch®, Fantastik® All-Purpose, Regency® Glass & Surface, Clorox® Clean-Up® or Fantastik® Orange Action®.
The cleaning solution should be applied and immediately wiped dry. The cleaning solution should not be left to stand on the components for an extended period of time.

What colors are your exterior mouldings offered in?
Our exterior mouldings are available in Bright White. Our Garage Door Stop is available in White, Sandstone, Brown, Bronze and Almond.

What surfaces can your moulding be attached to: plaster, stucco, vinyl, brick, concrete, wood?
The moulding can be attached to any of the above surfaces.

How do you cut the moulding?
Royal Mouldings can be cut using standard woodworking equipment. If using a power miter saw, we recommend using a carbide-toothed blade with 80 teeth or more.

Do you have to pre-drill before nailing?
If nailing product at 40°F or below, pre-drilling is required.

What kind of nails do you use?
Royal Mouldings can be installed with nails or construction adhesive. If nailing, use galvanized finishing nails for exterior applications. Place nails 12" on center approximately 3/4" from each edge.

Can you use a nail gun on your products?
Royal Mouldings can be installed using pneumatic nail guns.

Can I use screws in your moulding?
Yes, we recommend a non-corrosive metal such as galvanized, stainless or coated screw for exterior applications.

Can you paint the flex on Garage Door Stop?
No, we do not recommend painting the flex.
FAQs

What kind of fasteners should be used to install Royal Trim?
Use the same fasteners you would use for installing wood trim and siding. They should be stainless steel or hot-dip galvanized and long enough to penetrate the substrate a minimum of 1 \(\frac{1}{4}\)”. Fasteners designed for wood trim and siding have a thinner shank, blunt point and full, round head. Staples, brads and wire nails should never be used. These products have shanks that are too small in diameter to control the thermal expansion and contraction properties of Royal Trim.

Can I use just glue or do I have to use it in combination with fasteners?
You should use a combination of glue and mechanical fasteners, sometimes referred to as “glue and screw.” Glue alone is not enough to ensure a long-term bond.

Does cellular PVC trim require painting?
No, cellular PVC trim does NOT require painting but, like any PVC product, it will weather over time and painting will enhance these beautiful products and help them maintain color consistency for many years.

If I do paint, what type of paint should be used for cellular PVC trim and mouldings?
We recommend 100% acrylic latex paint.

If you are going to paint the product a darker color, consult the paint manufacturer for the LRV (Light Reflectance Value). Painting our cellular PVC products with paints darker than 56% on the LRV scale voids any warranty.

There are paint manufacturers that sell coatings specifically designed for PVC trim and moulding. These paints are typically referred to as vinyl-safe paints or heat-reflective coatings.

Always follow the paint manufacturer’s instructions. In preparation for painting, we recommend that you begin with a clean product.

Before you start, it’s a good idea to fill all nail holes or blemishes that may have occurred during installation. Although scuff sanding is not needed, light sanding of the surface with fine sandpaper can help remove blemishes prior to painting.

The product should be clean, dry and free of dirt, grease and or any other surface contaminants before painting. Cellular PVC trim and mouldings should be cleaned with a mild detergent and soft, clean rag or bristle brush.
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