

# 2015 Product Spec Guide Trim and Moulding



Facts are facts and details are details. Royal® Building Products offers a seriously complete line of 100% cellular PVC trim, moulding and siding accessories. Which means you can always rely on us for everything from show-stealing window and door surrounds to dormer and garage door fascia. When it comes to building homes that make

statements: Everything is important.

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# Royal® S4S Conceal Trim<sup>™</sup> System

#### CONCEAL SKIRT BOARD

#### 9700 Skirt Board



LENGTH(S)	18'	18'
PCS/UNIT	26	78
LBS/UNIT	383.43	1150.3

#### 7993 Skirt Board



LENGTH(S)	18'	18'
PCS/UNIT	24	48
LBS/UNIT	556.16	1112.16

#### 9701 Skirt Board



LENGTH(S)	18'	18'
PCS/UNIT	18	36
LBS/UNIT	549.83	1099.66

#### 9702 Skirt Board

3/4"	
•	3 1/2"

LENGTH(S)	18'	18'
PCS/UNIT	26	78
LBS/UNIT	287.54	862.62

#### 9703 Skirt Board

3/4"		
, .	5 <sup>1</sup> / <sub>2</sub> "	

LENGTH(S)	18'	18'
PCS/UNIT	36	72
LBS/UNIT	625.71	1251.42

#### 9704 Skirt Board

3/4"	
	7 1/4"

LENGTH(S)	18'	18'
PCS/UNIT	27	54
LBS/UNIT	618.58	1237.16

#### 9705 Skirt Board



LENGTH(S)	18'	18'
PCS/UNIT	12	24
LBS/UNIT	350.78	701.57

#### CONCEAL STANDARD TRIM

#### 9706 Standard Trim



LENGTH(S)	18'	18'
PCS/UNIT	26	78
LBS/UNIT	383.39	1150.3

7994 Standard Trim



LENGTH(S)	18'	18'
PCS/UNIT	24	48
LBS/UNIT	556.16	1112.16

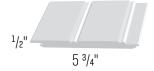
#### 9707 Standard Trim



LENGTH(S)	18'	18'
PCS/UNIT	18	36
LBS/UNIT	549.83	1099.66

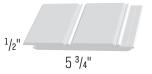
#### CONCEAL BEADED PLANKING

#### 9734 Beaded Planking



LENGTH(S)	16'	18'
PCS/BDL	4	4
LBS/BDL	43.88	49.36

### 9735 High Heat Beaded Planking



LENGTH(S)	16'	18'
PCS/BDL	4	4
LBS/ BDL	43.88	49.36

# Royal® S4S Conceal Trim<sup>™</sup> System

#### CONCEAL CORNER BOARD

#### 7973 S4S Corner Board - Traditional Square



LENGTH(S)	20'	20'
PCS/UNIT	16	48
LBS/UNIT	889.49	2668.46

#### **7970** S4S Corner Board - Rabbeted Corner



LENGTH(S)	20'
PCS/UNIT	16
LBS/UNIT	889.49

#### 7971 S4S Corner Board - Traditional Square



LENGTH(S)	20'
PCS/UNIT	72
LBS/UNIT	2579.51

#### 7972 S4S Corner Board - Rabbeted Corner



LENGTH(S)	20'	20'
PCS/UNIT	24	72
LBS/UNIT	859.84	2579.51

#### CONCEAL DECORATIVE TRIM

**7960** One Piece Crown



LENGTH(S)	12'
PCS/BDL	4
LBS/BDL	43.62

#### **AVAILABLE SIZES**

NOMINAL WIDTH	ACTUAL DIMENSIONS	PROFILE NUMBER	PIECES PER UNIT	ACTUAL LENGTH	
5/8 THICKNESS					
<sup>5</sup> /8" x 4"	<sup>5</sup> /8" x 3 <sup>1</sup> /2"	7827	130	18'	
<sup>5</sup> /8" x 6"	<sup>5</sup> /8" x 5 <sup>1</sup> /2"	7828	80	18'	
<sup>5</sup> /8" x 8"	<sup>5</sup> /8" x 7 <sup>1</sup> /4"	7829	60	18'	
<sup>5</sup> /8" x 10"	<sup>5</sup> /8" x 9 <sup>1</sup> / <sub>4</sub> "	7830	50	18'	
<sup>5</sup> /8" x 12"	<sup>5</sup> /8" x 11 <sup>1</sup> /4"	7831	40	18'	
4/4 THICKNE	SS				
1" x 2"	$^{3}/_{4}$ " x 1 $^{1}/_{2}$ "	7832	270	18'	
1" x 3"	$^{3}/_{4}$ " x 2 $^{1}/_{2}$ "	7833	162	18'	
1" x 4"	$^{3}/_{4}$ " x 3 $^{1}/_{2}$ "	7834	117	18'	
1" x 5"	$^{3}/_{4}$ " x 4 $^{1}/_{2}$ "	7871	90	18'	
1" x 6"	$^{3}/_{4}$ " x 5 $^{1}/_{2}$ "	7835	72	18'	
1" x 8"	<sup>3</sup> / <sub>4</sub> " x 7 <sup>1</sup> / <sub>4</sub> "	7836	54	18'	
1" x 10"	3/4" x 9 1/4"	7837	45	18'	
1" x 12"	$^{3}/_{4}$ " x 11 $^{1}/_{4}$ "	7838	36	18'	
5/4 THICKNE	SS				
<sup>5</sup> / <sub>4</sub> " x 3"	1" x 2 ½"	7874	133	18', 20'	
<sup>5</sup> / <sub>4</sub> " x 4"	1" x 3 <sup>1</sup> /2"	7840	91	18', 20'	
<sup>5</sup> / <sub>4</sub> " x 5"	1" x 4 <sup>1</sup> /2"	7875	70	18', 20'	
<sup>5</sup> / <sub>4</sub> " x 6"	1" x 5 <sup>1</sup> /2"	7841	56	18', 20'	
<sup>5</sup> /4" x 8"	1" x 7 <sup>1</sup> / <sub>4</sub> "	7842	42	18', 20'	
<sup>5</sup> / <sub>4</sub> " x 10"	1" x 9 <sup>1</sup> / <sub>4</sub> "	7843	35	18', 20'	
<sup>5</sup> / <sub>4</sub> " x 12"	$1^{\prime\prime}$ x $11^{1}/4^{\prime\prime}$	7844	28	18', 20'	



Royal S4S Trimboard is reversible and available in a smooth/smooth or smooth/woodgrain finish.



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# Royal® Trimboard Sheet Stock

#### **AVAILABLE SIZES**

NOMINAL WIDTH	ACTUAL DIMENSIONS	PROFILE NUMBER	PIECES PER UNIT	ACTUAL LENGTH
3/8 THIC	KNESS			
³/8" x 4'	³/8" x 48"	2878	32	8', 10', 12', 18', 20'
1/2 THIC	KNESS			
1/2" x 4'	1/2" x 48"	2871	24	8', 10', 12', 18', 20'
5/8 THIC	KNESS			
<sup>5</sup> /8" x 4'	<sup>5</sup> /8" x 48"	2838	19	8', 10', 12', 18', 20'
4/4 THIC	KNESS			
1" x 4'	<sup>3</sup> / <sub>4</sub> " x 48"	2837	16	8', 10', 12', 18', 20'
5/4 THIC	KNESS			
<sup>5</sup> / <sub>4</sub> " x 4'	1" x 48"	2864	12	8', 10', 12', 18', 20'



#### OUTSIDE CORNER COMPONENTS WITH NAIL FINS

#### 7653 Outside Corner - Smooth



LENGTH(S)	10'	19' 6"
PCS/BDL	2	2
LBS/BDL	30.36	59.19

#### 2805 Outside Corner - Embossed



LENGTH(S)	10'	19' 6"
PCS/BDL	2	2
LBS/BDL	27.05	52.74

#### 7652 Outside Corner - Smooth



LENGTH(S)	10'	19' 6"
PCS/BDL	2	2
LBS/BDL	17.9	34.91

#### 2804 Outside Corner - Embossed



LENGTH(S)	10'
PCS/BDL	2
LBS/BDL	15.62

# Royal® Siding & Trim Accessories

#### SIDING STARTER STRIP COMPONENTS

#### 2449 Starter Strip/Drip Cap



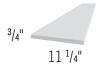
LENGTH(S)	12'	16'
PCS/BDL	20	20
LBS/BDL	38.42	51.23

#### **7836** 1x8 S4S Trimboard



LENGTH(S)	18'
PCS/UNIT	54
LBS/UNIT	1305.55

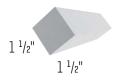
#### 7838 1x12 S4S Trimboard



LENGTH(S)	18'
PCS/UNIT	36
LBS/UNIT	1350.99

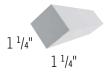
#### INSIDE CORNER COMPONENTS

#### 2542 Inside Corner



LENGTH(S)	8'	10'	12'
PCS/BDL	10	10	6
LBS/BDL	50.79	63.49	45.71

#### 2536 Inside Corner



LENGTH(S)	10'	16'
PCS/BDL	10	10
LBS/BDL	34.37	54.99

#### **BRICK MOULD COMPONENTS**

#### **7526** Brick Mould WM180



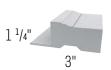
LENGTH(S)	8'	10'	17'
PCS/BDL	6	6	6
LBS/BDL	21.49	26.75	45.48

#### 2448 Brick Mould



LENGTH(S)	8'	10'	17'
PCS/BDL	6	6	6
LBS/BDL	22.09	27.61	46.93

#### **7371** Brick Mould RM180



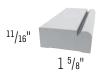
LENGTH(S)	12'
PCS/BDL	4
LBS/BDL	29.87

#### 7351 J-Channel Brick Mould



LENGTH(S)	12'	17'
PCS/BDL	4	4
LBS/BDL	22.99	32.57

#### 7252 Florida Brick Mould



LENGTH(S)	7'	8'	10'
PCS/BDL	15	15	15
LBS/BDL	26.51	30.3	37.88

#### 2341 Brick Mould Bendable



LENGTH(S)	16'
PCS/BDL	8
LBS/BDL	83.08

# Royal® Window & Door Trim Systems

#### DOOR FRAME COMPONENTS

#### 7241 Door Frame Jamb Kit



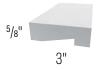
LENGTH(S)	Kit
PCS/BDL	Kit
LBS/BDL	34.99

#### 7181 Door Frame Jamb



LENGTH(S)	7'	Kit
PCS/BDL	2	Kit
LBS/BDL	17.9	21.74

#### 7372 Jamb Extender



LENGTH(S)	18'
PCS/BDL	8
LBS/BDL	77.49

#### DOOR FRAME CERTIFICATIONS







#### CASING COMPONENTS

#### 7216 Williamsburg Casing



LENGTH(S)	12'
PCS/BDL	4
LBS/BDL	36.79

#### **2852** Casing



LENGTH(S)	16'
PCS/BDL	2
LBS/BDL	17.82

#### 7467 J-Channel Casing



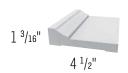
LENGTH(S)	12'	16'
PCS/BDL	4	4
LBS/BDL	42.22	56.3

#### 7651 J-Channel Casing



LENGTH(S)	16'
PCS/BDL	2
LBS/BDL	54.32

#### 2590 Backband Casing



LENGTH(S)	12'	16'
PCS/BDL	4	4
LBS/BDL	32.9	43.87

#### **2369** RB3 Casing



LENGTH(S)	16'
PCS/BDL	8
LBS/BDL	50.7

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# Royal® Window & Door Trim Systems

#### CASING COMPONENTS

#### 7152 Backband



LENGTH(S)	16'
PCS/BDL	10
LBS/BDL	62.38

#### 7710 Backband



LENGTH(S)	16'
PCS/BDL	8
LBS/BDL	57.81

#### **2342** Casing



LENGTH(S)	16'
PCS/BDL	16
LBS/BDL	59.18

#### 2343 Colonial Casing





#### 2355 Colonial Casing



LENGTH(S)	16'
PCS/BDL	10
LBS/BDL	40.18

#### **2746** Casing



LENGTH(S)	16'
PCS/BDL	8
LBS/BDL	55.44

#### SILL COMPONENTS

#### 7117 Window Sill



LENGTH(S)	7'
PCS/BDL	4
LBS/BDL	28.35

#### **7640** Sill Nose



LENGTH(S)	16'
PCS/BDL	2
LBS/BDL	44.83

#### **7631** Sill Nose



LENGTH(S)	16'
PCS/BDL	6
LBS/BDL	75.89

#### **7118** Sill Nose

1 5/16"	4
	1 3/8"

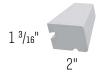
LENGTH(S)	7'
PCS/BDL	12
LBS/BDL	26.61

#### **7435** Sill Nose



LENGTH(S)	16'
PCS/BDL	2
LBS/BDL	34.66

#### **7717** Sill Nose



LENGTH(S)	16'
PCS/BDL	6
LBS/BDL	51.73

#### **2345** Sill Nose



LENGTH(S)	16'
PCS/BDL	10
LBS/BDL	66.48

# Royal® Garage Door Trim Systems

#### READY-TO-INSTALL SYSTEM COMPONENTS

#### 2448 Brick Mould



LENGTH(S)	8'	10'	17'
PCS/BDL	6	6	6
LBS/BDL	22.09	27.61	46.93

#### **2497** Jamb

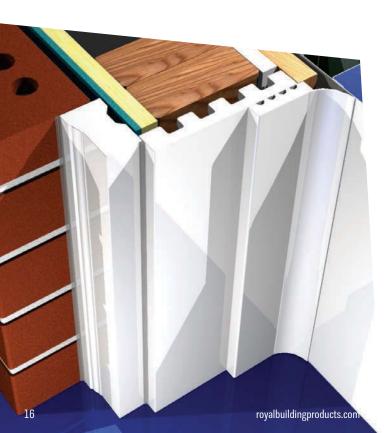


LENGTH(S)	7'	10'
PCS/BDL	4	4
LBS/BDL	16.36	23.37

#### 2149 Garage Door Stop



LENGTH(S)	7'	9'	16'
PCS/BDL	15	15	15
LBS/BDL	22.17	28.51	50.68



#### OTHER SYSTEM COMPONENTS

#### 2211 Garage Door Stop



LENGTH(S)	7'	9'	16'
PCS/BDL	15	15	15
LBS/BDL	21.59	27.76	49.36

#### 2016 Garage Door Stop



LENGTH(S)	7'	9'	16'
PCS/BDL	15	15	15
LBS/BDL	20.38	26.2	46.57

#### 2100 Garage Door Stop



LENGTH(S)	7'	9'	16'
PCS/BDL	15	15	15
LBS/BDL	21.13	27.17	48.3

#### **2791** Drip Cap



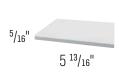
LENGTH(S)	16'
PCS/BDL	12
LBS/BDL	41.96

#### **2449** Drip Cap



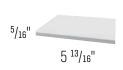
LENGTH(S)	12'	16'
PCS/BDL	20	20
LBS/BDL	38.42	51.23

#### 2709 Flat Utility Trim - Smooth



LENGTH(S)	16'
PCS/BDL	8
LBS/BDL	55.92

# **2709** Flat Utility Trim - Embossed



LENGTH(S)	16'
PCS/BDL	8
LBS/BDL	55.92

# Royal® Decorative Mouldings

#### CROWN, BED, COVE AND BEADED PLANKING

#### 7158 Rams Crown



LENGTH(S)	12'	16'
PCS/BDL	6	6
LBS/BDL	34.69	46.25

#### **7662** Crown



LENGTH(S)	16'
PCS/BDL	2
LBS/BDL	42.99

#### **7661** Crown



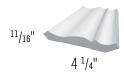
LENGTH(S)	16'
PCS/BDL	4
LBS/BDL	50.31

#### **2592** Crown WM47



LENGTH(S)	16'
PCS/BDL	4
LBS/BDL	33.38

#### **7541** Crown WM48



LENGTH(S)	16'
PCS/BDL	4
LBS/BDL	35.22

#### **7491** Crown WM45



LENGTH(S)	16'
PCS/BDL	4
LBS/BDL	38.83

#### Crown WM49



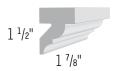
L	ENGTH(S)	12'	16'
P	CS/BDL	10	10
L	BS/BDL	38.23	50.97

#### Crown WM53



LENGTH(S)	16'
PCS/BDL	10
LBS/BDL	41.34

#### Bed Mould



LENGTH(S)	16'
PCS/BDL	6
LBS/BDL	45.14

#### Bed Mould WM75



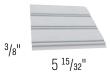
LENGTH(S)	12'	16'
PCS/BDL	25	25
LBS/BDL	39.86	53.15

#### 2021 Scotia/Cove WM93



LENGTH(S)	8'	12'	16'
PCS/BDL	25	20	25
LBS/BDL	13.73	16.47	27.45

#### Ceiling/Wall Beaded Planking



LENGTH(S)	8'	12'	16'
PCS/BDL	7	7	7
LBS/BDL	21.31	31.97	42.63

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# Royal® Moulding Components

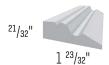
#### SHINGLE/PANEL MOULD COMPONENTS

#### 7714 Shingle/Panel Mould



LENGTH(S)	16'
PCS/BDL	2
LBS/BDL	30.34

#### 7901 Shingle/Panel Mould



LENGTH(S)	16'
PCS/BDL	16
LBS/BDL	51.8

#### 7202 Shingle Mould WM287



LENGTH(S)	12'	16'
PCS/BDL	10	10
LBS/BDL	44.34	59.12

#### 2599 Shingle Mould WM210



LENGTH(S)	8'	12'	16'
PCS/BDL	10	10	20
LBS/BDL	13.6	20.4	54.41



#### STOPS, QUARTER ROUND, BASE CAP COMPONENTS

#### 7788 Colonial Stop



LENGTH(S)	12'
PCS/BDL	20
LBS/BDL	22.06

#### **2759** Stop



LENGTH(S)	16'
PCS/BDL	30
LBS/BDL	49.24

#### **2150** Stop



LENGTH(S)	12'
PCS/BDL	10
LBS/BDL	28.74

#### 2258 Quarter Round (Glass Bead)



LENGTH(S)	8'
PCS/BDL	25
LBS/BDL	6.42

#### 2024 Quarter Round WM108



LENGTH(S)	12'
PCS/BDL	20
LBS/BDL	10.62

#### 2689 Quarter Round WM105



LENGTH(S)	8'	12'	16'
PCS/BDL	25	25	25
LBS/BDL	18.07	27.11	36.15

#### **2450** Base Cap WM164



LENGTH(S)	12'	16'
PCS/BDL	18	36
LBS/BDL	20.04	53.44

# Royal® Moulding Components

#### BASE, BASE SHOE, SQUARE, CORNER, LATTICE

#### Base Shoe WM126



LENGTH(S)	12'	16'
PCS/BDL	50	50
LBS/BDL	29.1	38.8

#### Base WM623



LENGTH(S)	8'	12'	16'
PCS/BDL	10	10	10
LBS/BDL	29.39	44.09	58.79

#### Square



LENGTH(S)	8'
PCS/BDL	20
LBS/BDL	14.18

#### Square



LENGTH(S)	10'	16'
PCS/BDL	10	10
LBS/BDL	34.37	54.99

# Square



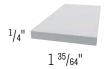
LENGTH(S)	8'	10'	12'
PCS/BDL	10	10	6
LBS/BDL	50.79	63.49	45.71

#### Corner WM205



LENGTH(S)	12'	16'
PCS/BDL	15	12
LBS/BDL	21.27	22.68

#### Lattice



LENGTH(S)	12'	16'
PCS/BDL	40	40
LBS/BDL	42.18	56.24

#### SAWING/CUTTING

- Use standard woodworking equipment for most applications.
- If using a power miter saw, a carbide-toothed blade with 80 teeth or more is recommended.



#### **NAILING**

- Use 6d and 8d galvanized nails.
- Place nails 12" on center, approximately 3/4" from each edge.
- Pre-drilling is required at temperatures of 40°F or below.
- Royal Moulding can also be installed using a pneumatic nailer, with stainless steel or painted head screws or with construction-grade adhesives.

#### Fastening Trimboard

- Use fasteners designed for wood trim and wood siding (thinner shank, blunt head, full round head) with trimboard. Use only fasteners intended for exterior use, such as stainless steel or hot-dipped galvanized.
- DO NOT USE staples, small brads and wire nails. The fasteners should be long enough to penetrate the solid wood substrate a minimum of  $1\frac{1}{2}$ ".
- Use two fasteners per every framing member for trimboard applications.
   Trimboards 12" or wider, as well as sheets, will require additional fasteners.
   Fasteners must be installed no more than 2" from the end of each board.
- Trimboards should be fastened into a flat, solid substrate. Fastening trimboards into hollow or uneven areas must be avoided. Unless product is installed in lower temperatures (< 40°F) pre-drilling is typically not required. Thinner trim products (3/8" and 1/2") are not intended to be ripped into trim pieces. They are to be glued to a substrate and mechanically fastened.

#### **GLUING**

 Temperature variations will cause PVC mouldings to expand and contract. To prevent open miter joints, we highly recommend gluing all joints on PVC mouldings using a quality instant glue or PVC cement.



- When assembling, splice and return miters by gluing the mouldings together before installation. This will allow you to fit the joints easily and fasten the trim to the wall as one unit.
- Always test adhesive brands before using.

#### Installation Tips

#### PAINTING

 Royal Trim & Mouldings require no painting for protection, but can be painted with 100% acrylic latex paint to achieve custom colors.
 (Scuff sanding will optimize paint adhesion, but is not required. A second coat may be needed to achieve desired color.)



 To maintain warranty for custom colors in darker shades, use heat-reflective paint with VinylSafe™ Technology from Sherwin-Williams. (Dark colors are considered any color that falls within the lightness (L) value of 56 to 0, with 100 being white and 0 being black.)

NOTE: We do not recommend painting the flex of Garage Door Stop.

#### TOUCH-UP FOR EXTERIOR MOULDINGS

- Dap® "All Purpose" Painter's Putty®
- Minwax High Performance Wood Filler®
- Elmer's Fill-N-Finish Light Wood Filler®
- Sherwin-Williams Shrink Free Spackling®

After installation is complete, caulk and/or putty all gaps and nail holes.

#### **CLEANING**

 Royal Trim & Mouldings can be cleaned using any of the recommended household cleaners listed below; however, glass cleaner has been shown to be best at keeping the finish intact.



- Recommended cleaners: See list in FAQs.
- Apply the cleaning solution and immediately wipe dry for best results.
- Avoid harsh cleaners with glycol ethers, ethanol type solvents and/or isopropyl alcohol as they can soften the PVC finish if left on for several minutes.

#### What is the best caulking to use with your products?

We recommend using Liquid Nails Super Caulk Window & Door LC130 for indoor/outdoor use.

#### How do you clean the product?

We recommend cleaning our exterior mouldings with the following cleaners: Windex®, Glass Plus®, 409® Glass & Surface Cleaner, Spic and Span®, Cinch®, Fantastik® All-Purpose, Regency® Glass & Surface, Clorox® Clean-Up® or Fantastik® Orange Action®.

The cleaning solution should be applied and immediately wiped dry. The cleaning solution should not be left to stand on the components for an extended period of time.

#### What colors are your exterior mouldings offered in?

Our exterior mouldings are available in Bright White. Our Garage Door Stop is available in White, Sandstone, Brown, Bronze and Almond.

# What surfaces can your moulding be attached to: plaster, stucco, vinyl, brick, concrete, wood?

The moulding can be attached to any of the above surfaces.

#### How do you cut the moulding?

Royal Mouldings can be cut using standard woodworking equipment. If using a power miter saw, we recommend using a carbide-toothed blade with 80 teeth or more.

#### Do you have to pre-drill before nailing?

If nailing product at  $40\ensuremath{^\circ F}$  or below, pre-drilling is required.

#### What kind of nails do you use?

Royal Mouldings can be installed with nails or construction adhesive. If nailing, use galvanized finishing nails for exterior applications. Place nails 12" on center approximately 3/4" from each edge.

#### Can you use a nail gun on your products?

Royal Mouldings can be installed using pneumatic nail guns.

#### Can I use screws in your moulding?

Yes, we recommend a non-corrosive metal such as galvanized, stainless or coated screw for exterior applications.

#### Can you paint the flex on Garage Door Stop?

No, we do not recommend painting the flex.

#### What kind of fasteners should be used to install Royal Trim?

Use the same fasteners you would use for installing wood trim and siding. They should be stainless steel or hot-dip galvanized and long enough to penetrate the substrate a minimum of  $1^1/4^n$ . Fasteners designed for wood trim and siding have a thinner shank, blunt point and full, round head. Staples, brads and wire nails should never be used. These products have shanks that are too small in diameter to control the thermal expansion and contraction properties of Royal Trim.

# Can I use just glue or do I have to use it in combination with fasteners?

You should use a combination of glue and mechanical fasteners, sometimes referred to as "glue and screw." Glue alone is not enough to ensure a long-term bond.

#### Does cellular PVC trim require painting?

No, cellular PVC trim does NOT require painting but, like any PVC product, it will weather over time and painting will enhance these beautiful products and help them maintain color consistency for many years.

#### If I do paint, what type of paint should be used for cellular PVC trim and mouldings?

We recommend 100% acrylic latex paint.

If you are going to paint the product a darker color, consult the paint manufacturer for the LRV (Light Reflectance Value). Painting our cellular PVC products with paints darker than 56% on the LRV scale voids any warranty.

There are paint manufacturers that sell coatings specifically designed for PVC trim and moulding. These paints are typically referred to as vinyl-safe paints or heat-reflective coatings.

Always follow the paint manufacturer's instructions. In preparation for painting, we recommend that you begin with a clean product.

Before you start, it's a good idea to fill all nail holes or blemishes that may have occurred during installation. Although scuff sanding is not needed, light sanding of the surface with fine sandpaper can help remove blemishes prior to painting.

The product should be clean, dry and free of dirt, grease and or any other surface contaminants before painting. Cellular PVC trim and mouldings should be cleaned with a mild detergent and soft, clean rag or bristle brush.

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Crown			Sill Nose		
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Drip Cap			Skirt Board		
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Garage Door Stop			Square		
Garage Door Stop			Square		
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Inside Corner			Starter Strip/Drip Cap		
J-Channel Brick Mould			Stop		
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# Product Cross Reference

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2542	22	7631	15	9735	5
2590	13	7640	15	Royal S4S Trimboar	d7
2592	18	7651	13	Royal Trimboard She	et Stock 8
2598	19	7652	9		
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