

PINE

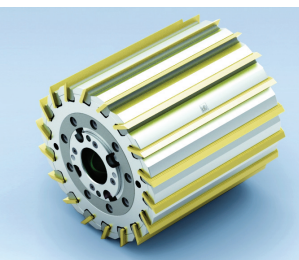
INTERFOR RESERVE BOARDS



INTERFOR

Building Value™

ADVANCED MILL TECHNOLOGY MEANS HIGHEST QUALITY FINISH



Interfor's Gilchrist sawmill uses the latest technology to deliver the highest finish quality on our Reserve Boards — including a **Weinig H5000 Highspeed Moulder** and **Leitz TurboPlan Planer Heads**. The mill maintains custom tooling to a standard that cannot be matched, demonstrating our resolve to produce the highest finish quality in the industry.

Accuracy & Speed

For more than a century, Weinig and Waco have been synonymous with technological leadership in moulding and planing. The H5000 Moulder is part of Weinig's Highspeed Waco line, and is manufactured in Sweden with the finest materials and the latest in precision technology.

Features of the new H5000 Moulder include:

- An ability to accurately hold and control the product to achieve the highest finish quality on face and edges.
- A computerized PowerCom to provide an exacting quality standard.
- The highest level of construction and workmanship.
- The highest horsepower and feed speeds of any moulder in North America.

Unparalleled Precision

Interfor has also sourced the highest level of German tooling to support the H5000 Moulder, including Leitz TurboPlan Planer Heads that offer unparalleled precision and technology. They feature:

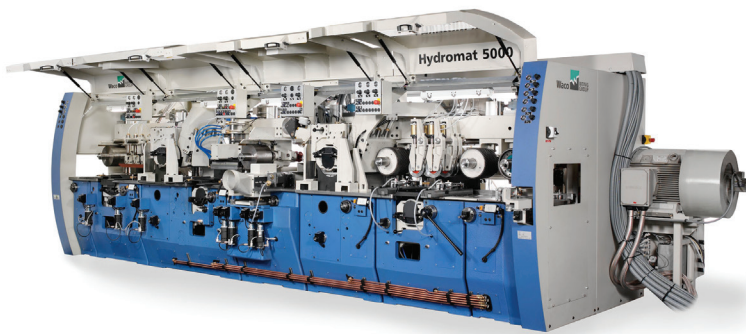
- 6000 RPM+ rating.
- Precision hydro systems for tool and knife clamping.
- 26 knives impart 13-14 knife marks/inch at feed rate of 1000 FPM.
- Grinding to tolerances of 0.002" to provide glasslike finish.

Interfor's Gilchrist Mill also has the latest Weinig technology in its tool and grinding room to accurately hone and maintain tooling at the high speeds, including:

- **A Weinig 980 Straight Knife Grinder** to prepare the heads for moulding the faces of the boards.
- **A Weinig 960 Profile Grinder** to prepare the heads for the eased edges and precision patterns.



PowerCom Moulder Control System provides accurate and precise set-up



Weinig H5000 Highspeed Moulder delivers superb finish quality every time



Knowledgeable people in key positions ensure products meet or exceed grade standards

The highest finish quality of any board in North America

Selected from Oregon's finest tight-knot Pine



Tightly conditioned and stabilized

Industry-leading specifications

Moulded micro-eased 1/16-inch radius edge

INTERFOR RESERVE BOARDS

Interfor Reserve Boards are a premium grade representing some of the highest finish quality on the market today. We start with Central Oregon's finest Pine and process it with the latest state-of-the-art technology. With a near-sanded finish and perfect eased edge, Interfor Reserve Boards meet or exceed top grade specifications in North America.

Best Choice for Appearance

Interfor Reserve Boards comes from Central Oregon, home to some of the finest Pine forests in North America. The wood has a distinct grain pattern, tight knots and an appealing golden color, and each board is visually selected to suit customer needs.

The moulded micro-eased 1/16th-inch radius edge offers an impeccable finished look and feel that improves handling and is easier to finish. The boards supersede NLGA or WWPA grades with 50% less wane, almost no blue and strict limits on end splits.

Best Choice for the Environment

Wood from responsible sources is by far the best building choice, and Interfor meets the highest environmental standards. Our Reserve products come from Pine forests in Central Oregon that are selectively harvested, allowing young trees to reseed and mature naturally.

Imperial Size (nominal inches)	Imperial Size (actual inches)	Dressing	Pieces Per Bundle	Length (feet)
1 x 4	¾ x 3½	S4S Micro-eased edge	247	8 - 16
1 x 6	¾ x 5½	S4S Micro-eased edge	152	8 - 16
1 x 8	¾ x 7¼	S4S Micro-eased edge	114	8 - 16
1 x 10	¾ x 9¼	S4S Micro-eased edge	95	8 - 16
1 x 12	¾ x 11¼	S4S Micro-eased edge	76	8 - 16

Best Choice for Quality and Performance

Interfor Reserve Boards meet or exceed the highest grade specifications thanks to state-of-the-art technology at Interfor's sawmill in Gilchrist, Oregon. The amazing control and delicate handling of our new Weinig H5000 Highspeed Moulder achieves a finish quality on both faces and edges that is second to none.

Before they are wrapped, the boards are end-branded and grade stamped, and waxed on both ends. Custom packaging allows customers to buy smaller units and keep more of the product wrapped for protection.

Pine's high strength-to-weight ratio and relatively straight grain make Interfor Reserve Boards easy to work with, machining to a satin-like finish. They can be finished with paint, stain, lacquer or varnish, and paints and stains do not raise the grain.

Pine's uniform cell structure and moderate shrinkage makes it ideal for work that requires close-fitting joints. It seasons beautifully with minimal splitting, cupping, or warping. Reserve Boards are kiln dried and conditioned to an average MC of 13% so they are stable and easy to store.

Installation and Finishing Tips

- Interfor Reserve Boards are an excellent choice for many applications, including interior and exterior house trim, soffits, sheathing and roof decking.
- Knots should be sealed before painting to prevent them from bleeding through the finished surface.
- After the Pine has achieved equilibrium moisture content and before it is installed, a coating on all surfaces is strongly recommended to help protect the wood from water penetration.
- Factory finishing, where available, is strongly recommended.

Distributed By:

Interfor is a growth-oriented lumber company with operations in Canada and the United States. The Company has annual production capacity of 3 billion board feet and offers one of the most diverse lines of lumber products to customers around the world.

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